

# sgspro



Internal Grinding Tools  
Fractional

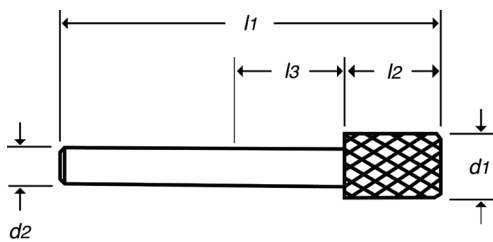


A range of IGTs designed for fine deburring and finishing applications.

## FEATURES AND BENEFITS

Sgspro internal grinding tool (IGT) range includes both solid and brazed carbide tools featuring a diamond cut pattern for fine deburring and finishing.

- Suitable for any ferrous materials
- Manufactured from high quality sintered tungsten carbide - guaranteed high performance and durability
- CNC Machined - ensuring consistent quality
- Manufactured to strict quality control standards - incorporates 100% inspection of brazed joints



### APPLICATIONS

- Internal hole clean out
- Deburring



| EDP No.  | Cutting Diameter D1 | Shank Diameter D2 | Overall Length L1 | Length of Cut L2 | Neck Length L3 |
|----------|---------------------|-------------------|-------------------|------------------|----------------|
| B1250IGT | 0.1250              | 0.1250            | 1.5               | 0.1875           | 0.625          |
| B1562IGT | 0.1562              | 0.1875            | 2.0               | 0.2500           | 0.750          |
| B1875IGT | 0.1875              | 0.1875            | 2.0               | 0.2500           | 0.750          |
| B2350IGT | 0.2350              | 0.2500            | 2.0               | 0.3125           | 0.750          |
| B2500IGT | 0.2500              | 0.2500            | 2.0               | 0.3125           | 0.750          |
| B3000IGT | * 0.3000            | 0.2500            | 2.5               | 0.3750           | 1.125          |
| B3125IGT | 0.3125              | 0.2500            | 2.5               | 0.3750           | 1.125          |
| B3600IGT | * 0.3600            | 0.2500            | 2.5               | 0.5000           | 1.000          |
| B3750IGT | 0.3750              | 0.2500            | 2.5               | 0.5000           | 1.000          |

\*The carbide shank is brazed to a carbide head.

## Ordering Information

For more information and/or to place an order, please contact ATA Customer Service at:

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